

Work Order ID 68382-2

Tuesday, April 12, 2011 1:23:36 PM

SPLIT



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Item ID: D3912-041

Revision ID:

Item Name: Eyebolt Receiver Assembly

Start Date: 4/12/2011 Start Qty: 6.00

Required Date: 4/15/2011 Req'd Qty: 6.00

Reference:

Approvals: Process Plan:

QC:

Date: 4-04-12 Tooling:

Date: SPC (Y/N):

Cust Item ID:

Customer:

Setup Start

Stop

Run Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan
Code Accept Reject Reject Insp.
Qty Qty Number Stamp

Draw Nbr Revision Nbr

D3912 B

100 Pick Kit



Packaging Memo

Packaging

0.00

0.00

110



Small Fab Memo

Small Fab

0.00

0.00

1-Assemble D3912-11-31-5 and install rivets as per dwg
TRIM RIVETS 1.250" LONG

2- Install helical, spring plunger and spring pin lanyard assy as per dwg

QC5- Inspect part completeness to step on W/O

0.00

0.00

Memo



QC

Quality Control

Quality Control

S. Hester

4/11/05/04 (4)

4/11/05/04 (4)

(4)

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Item ID: D3912-041

Revision ID:

Item Name: Eyebolt Receiver Assembly

Start Date: 4/12/2011 Start Qty: 6.00

Required Date: 4/15/2011 Req'd Qty: 6.00

Reference:

Accept

Setup Start

Stop

Cust Item ID:

Customer:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start

Stop

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan Accept Reject Reject Insp.
Code Qty Qty Number Stamp

170

Identify as per dwg & Stock Location: 107

0.00



Packaging

Memo

0.00

Packaging

180

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

EJB

11/05/04

11/5/04

MF
11-05-05

Picklist Print

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Work Order ID: 68382

Parent Item: D3912-041

Parent Item Name: Eyebolt Receiver Assembly



Start Date: 4/12/2011

Required Date: 4/15/2011

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP RevA new issue DD 09.11.18 verified by:EC IPP Rev:B
10.06.10 memo in seq110 ***IF PLUNGER GOES IN TO DEEP, INSTALL A
WASHER (AN960C516L) IF NECESSARY BETWEEN PLUNGER AND
D3912-1. YOU MAY HAVE TO ENLARGE WASHER HOLE FOR IT TO
FIT*** DD ver:EJM IPP REV:C AS PER REV B 10-08-05 JLM
VERIFIED:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

NAS1149C0663R

Purchased

No

Each

253.0000

6



Washer

Location

Loc Qty

Loc Code

ST297

253

110139

53

116893

200

D3912-1

Manufactured

No

100

Each

3.0000

1

6



Eyebolt

Location

Loc Qty

Loc Code

ST091

3

65095

3

D3912-3

Manufactured

No

100

Each

1.0000

2

12



Eyebolt Block

Location

Loc Qty

Loc Code

ST091

1

66320

1

6/5/05/04

#4

6/5/05/04

368380 (4x)

6/5/05/04

368973 (8x)

Picklist Print

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Work Order ID: 68382

Parent Item: D3912-041

Parent Item Name: Eyebolt Receiver Assembly

Start Date: 4/12/2011

Required Date: 4/15/2011

Start Qty: 6.00

Required Qty: 6.00

D3912-5 Manufactured No

100 Each

7.0000 2



Eyebolt Plate

Location

Loc Qty

Loc Code

ST091

7

66160

7

Each

3.0000

D3801-1

Manufactured No



Hand Retractable Spring Plunger

Location

Loc Qty

Loc Code

ST084

3

65630

3

Each

252.0000

MS20615-4M20

Purchased

No

100



RIVET

Location

Loc Qty

Loc Code

GA

252

117071

252

Each

58.0000

MS21209-I-615

Purchased

No



Helix-Coil

Location

Loc Qty

Loc Code

ST305

58

108170

37

108244

21



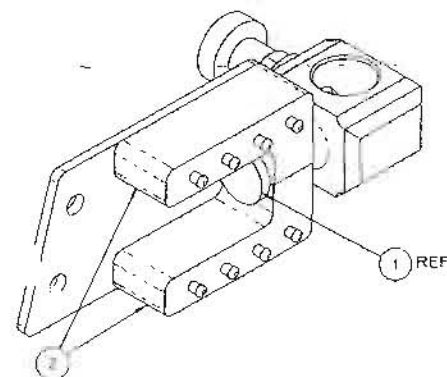
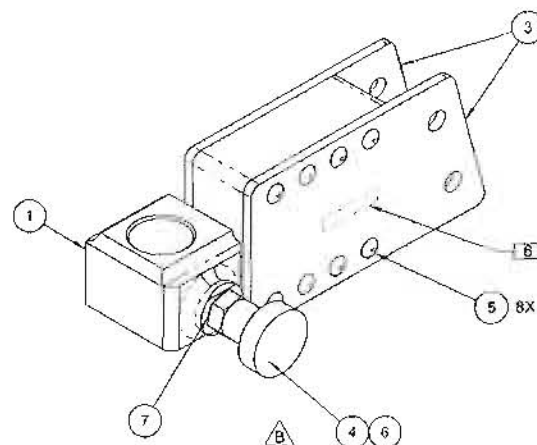
Handwritten notes and signatures:
 4/15/04
 B68361 (FX)
 B69001 (8x)
 4/15/04
 B68379
 4/15/04
 32
 4/15/04
 44

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Shop Packet Print

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ITEM	QTY -041	P/N	DESCRIPTION
	X	D3912-041	EYEBOLT RECEIVER ASSY
1	1	D3912-1	EYEBOLT
2	2	D3912-3	EYEBOLT BLOCK
3	2	D3912-5	EYEBOLT PLATE
4	1	D3911-1	SPRING PLUNGER
5	8	MS20815-4M20	RIVET
6	1	MS21209-F615	HELICAL
7	1	NAS1149F0332P	WASHER



SUPPLEMENTAL ISO VIEW
(EYEBOLT PLATE REMOVED
TO SHOW INTERIOR FEATURES)

D3912-041 EYEBOLT RECEIVER ASSY

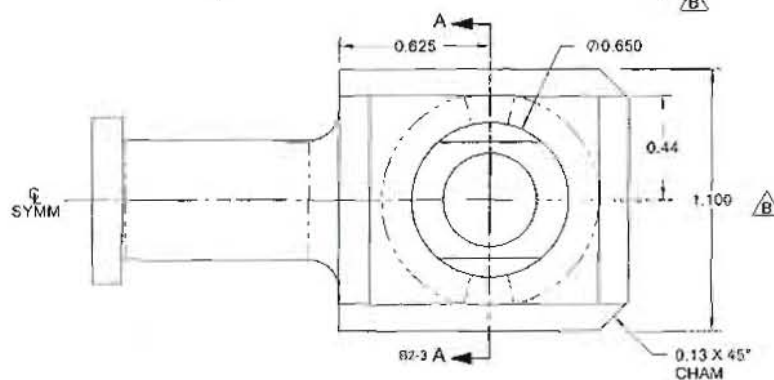
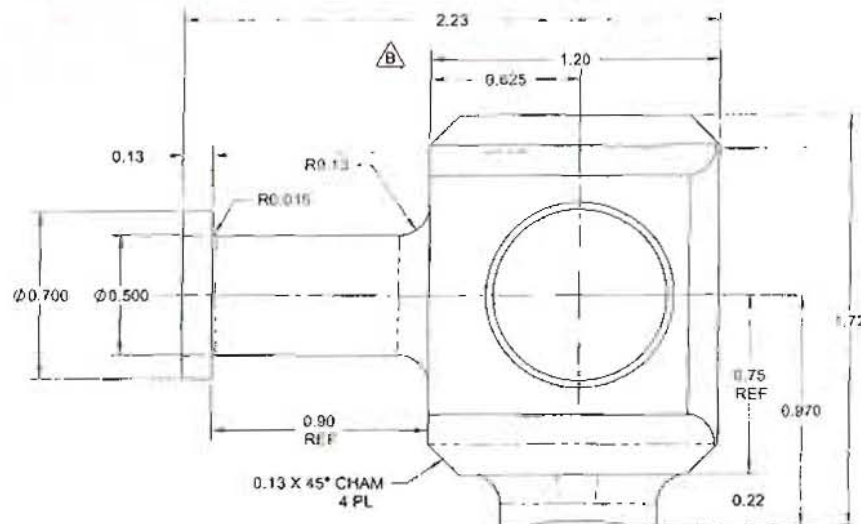
NOTES

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N D3912-041 USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: -041: 1.58 lbs

RELEASED
2010-07-16

8	D3912-1 WAS D3911-1 SPRING PLUNGER; D4028-041 RIVET; MS21209-F615 WAS MS21209-0610 HELICAL; (1) WASHER WAS 1149F0332P ADDED; WORKS ADDRESS TO D3912-1	JPH	10.06.28
A	NEW ISSUE	JPH	10.06.28
REV	DESCRIPTION	BY	DATE
DESIGN	1/15		
DRAWN	1/15		
CHECKED	1/15		
MFG. APPR.	1/15		
APPROVED	1/15		
DE APPR.	1/15		
DATE	10.06.28		

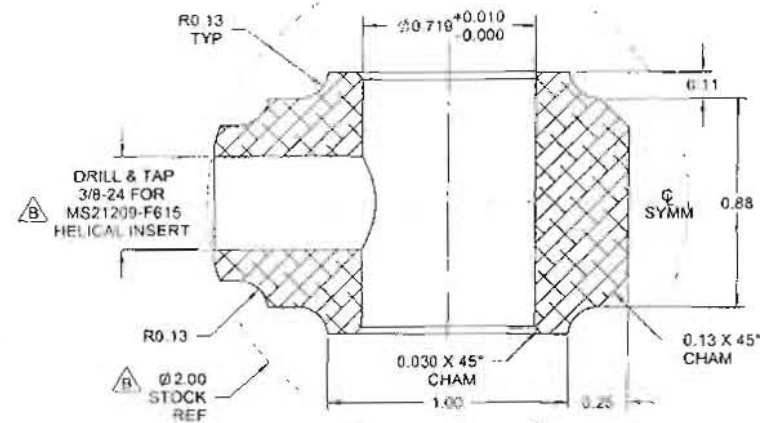
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. D3912	REV B
TITLE EYEBOLT RECEIVER ASSY	SHEET 1 OF 3
SCALE NTS	
COPYRIGHT © 2008 BY DART AEROSPACE LTD	



D3912-1 EYEBOLT

NOTES

- 1) MATERIAL: 303/304/316 STAINLESS STEEL ROUND BAR, PER ASTM A276 OR ASTM A582
REF DART SPEC M303R OR M304R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: ID AT ASSEMBLY
- 7) WEIGHT: 0.45 lbs

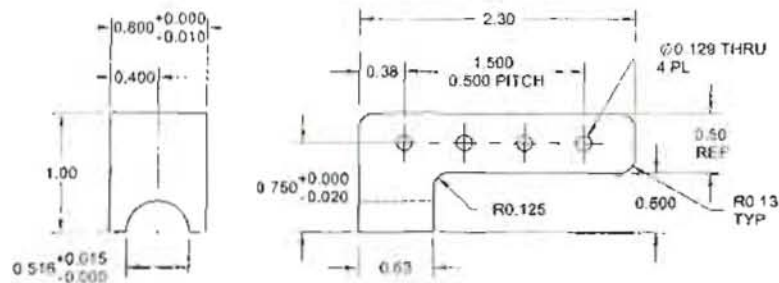


SECTION A-A B-3

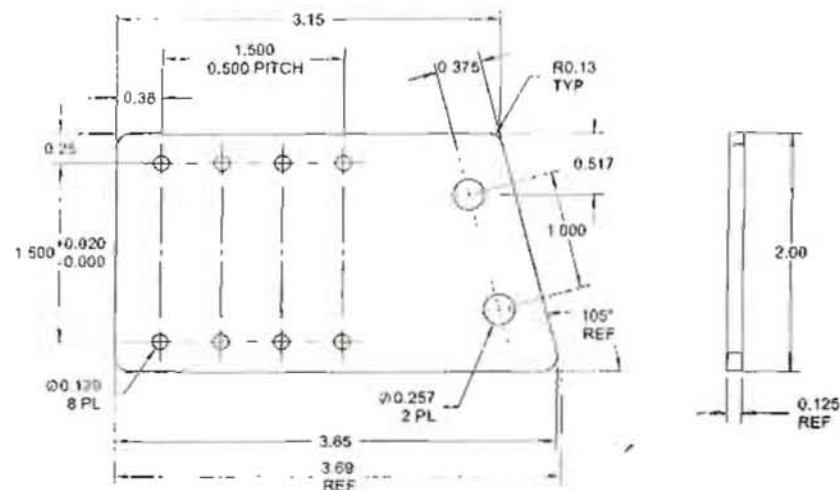
RELEASED
2010-07-16

DESIGN	AS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AS	DRAWING NO	REV B
CHECKED	AS	D3912	SHEET 2 OF 3
MFG. APPR	AS	TITLE	SCALE
APPROVED	AS	EYEBOLT RECEIVER ASSY	NTS
DE APPR	AS	COPYRIGHT © 1999 BY DART AEROSPACE LTD	
DATE	10.06.28	THIS DOCUMENT IS PROVIDED FOR INFORMATIONAL PURPOSES ONLY. IT IS NOT TO BE USED FOR ANY OTHER PURPOSE WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE LTD.	

WLO 68388



D3912-3 EYEBOLT BLOCK



D3912-5 EYEBOLT PLATE

NOTES

- 1) MATERIAL -3: 303/304/316 STAINLESS STEEL BAR PER ASTM A276
REF DART SPEC M303B OR M304B
- 5: 303/304/316 STAINLESS STEEL SHEET ANNEALED 2B, 0.125 THK
PER MIL-S-5059 OR AMS 5513/5524 OR ASTM A240 OR ASME 5A240
REF DART SPEC M303S11GA OR M304S11GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: ID AT ASSEMBLY
- 7) WEIGHT -3: 0.30 lbs
-5: 0.24 lbs

RELEASED
2010-07-16
JMD

DESIGN	A.S.	DART AEROSPACE LTD HAWESBURY, ONTARIO, CANADA	
DRAWN		DRAWING NO.	REV. B
CHECKED		D3912	SHEET 3 OF 3
MFG. APPR.		TITLE	SCALE
APPROVED		EYEBOLT RECEIVER ASSY	NTS
DE APPR.		COPYRIGHT © 2010 BY DART AEROSPACE LTD	
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